






## Regular Maintenance Guidelines

To use this machine under its optimal conditions, it is important to perform the following maintenance at the appropriate times on a daily basis

Timing	Item	Corresponding page
Before daily operations	Print head check	 <a href="https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=gqw1662111608578">https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=gqw1662111608578</a>
	Ink mixing (white ink)	 <a href="https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=lxp1669885717832">https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=lxp1669885717832</a>
After daily operations	Cleaning the machine	 <a href="https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=hdf1625633457835">https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=hdf1625633457835</a>
	Cleaning around the print heads (manual cleaning)	 <a href="https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=fft1625633434484">https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=fft1625633434484</a>
If a message appears	Disposing of discharged fluid	 <a href="https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=exu1625633455794">https://downloadcenter.rolanddg.com/contents/manuals/BY-20_USE_EN/index.html?id=exu1625633455794</a>

Information on other maintenance items is also available on the Internet. 