






## Regular Maintenance Guidelines

To use this machine under its optimal conditions, it is important to perform the following maintenance at the appropriate times on a daily basis

Timing	Item	Corresponding page
Before daily operations	Print head check	 <a href="https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/gqw1662111608578.html">https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/gqw1662111608578.html</a>
	Ink mixing (white ink)	 <a href="https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/lxp1669885717832.html">https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/lxp1669885717832.html</a>
After daily operations	Cleaning the machine	 <a href="https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/bby1654576062925.html">https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/bby1654576062925.html</a>
If a message appears	Cleaning around the print heads (manual cleaning)	 <a href="https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/xrr1665624842724.html">https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/xrr1665624842724.html</a>
	Disposing of discharged fluid	 <a href="https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/atr1654576012931.html">https://downloadcenter.rolanddg.com/contents/manuals/BN2-20_USE_EN/atr1654576012931.html</a>

Information on other maintenance items is also available on the Internet. 