

AP-640 Regular Maintenance Guidelines



To use this machine under its optimal conditions, it is important to perform the following maintenance at the appropriate times on a daily basis.

| Timing | Item | Corresponding page |
|--|--|--|
| Before daily operations | Print head check |  https://downloadcenter.rolanddg.com/contents/manuals/AP-640_USE_EN/xse1606385065732.html |
| After daily operations | Cleaning the machine <ul style="list-style-type: none"> • Media path • Knife carriage roller |  https://downloadcenter.rolanddg.com/contents/manuals/AP-640_USE_EN/rfh1603863385304.html |
| If a message appears | Cleaning around the print heads (manual cleaning) |  https://downloadcenter.rolanddg.com/contents/manuals/AP-640_USE_EN/nzw1603410704017.html |
| When the discharged fluid is ready to overflow | Disposing of discharged fluid |  https://downloadcenter.rolanddg.com/contents/manuals/AP-640_USE_EN/grd1600836671028.html |

Information on other maintenance items is also available on the Internet.



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